



[I-21/17/2024-W&M Section]  
GOVERNMENT OF INDIA/भारत सरकार  
MINISTRY OF CONSUMER AFFAIRS, FOOD AND PUBLIC DISTRIBUTION  
उपभोक्ता मामले, खाद्य एवं सार्वजनिक वितरण मंत्रालय  
DEPARTMENT OF CONSUMER AFFAIRS/ उपभोक्ता मामले विभाग  
LEGAL METROLOGY DIVISION/ विधिक मापविज्ञान प्रभाग

Krishi Bhawan/कृषि भवन, नई दिल्ली  
Dated/दिनांक:- 30.01.2024

Certificate of Approval of Model/ मॉडल का अनुमोदन प्रमाणपत्र

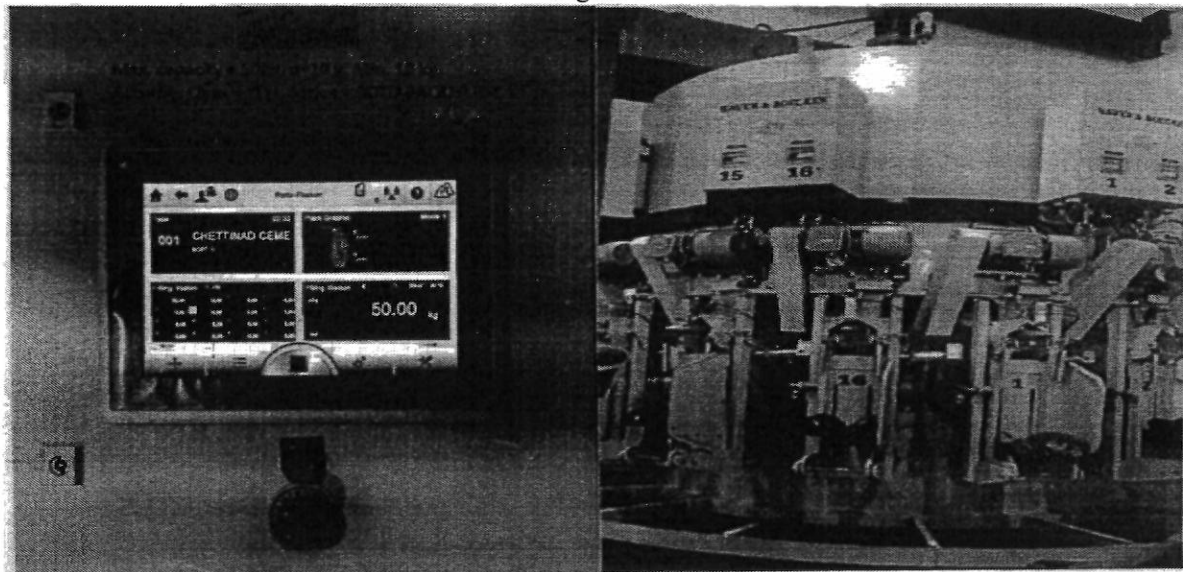
Whereas the Central Government, after considering the report submitted to it by prescribed authority, is satisfied that the model described in the said report (see the figure given below) is in conformity with the provisions of the Legal Metrology Act, 2009 (1 of 2010) and the Legal Metrology (Approval of Models) Rules, 2011 and the said model is likely to maintain its accuracy over periods of sustained use and to render accurate service under varied conditions;

Now, therefore, in exercise of the powers conferred by section 22 of the Legal Metrology Act, 2009 (1 of 2010) read with sub-rule (6) of rule 8 and sub-rule (4) of rule 11 of the Legal Metrology (Approval of Models) Rules, 2011, as per Schedule Seventh of the Legal Metrology (General) Rules, 2011, the Central Government hereby issues the certificate of approval of automatic gravimetric filling instrument belonging to accuracy class X(x), where  $x=1$  of series "ROTO – PACKER RSC" and with brand name "HAVER & BOECKER" (hereinafter referred to as the said model), manufactured by M/s Haver & Boecker India Pvt. Ltd., Survey No.32/4/41 & 42, Khandiwada, Baroda-Halol Road, Post- Asoj, Vadodara, Gujarat- 391510 and which is assigned the approval mark IND/09/24/032 (the picture of the model is given below as Figure 1);

Technical Data:

Type of instrument	Automatic gravimetric filling instrument
Working Principle	Electronic and Load cell based
Mass Measuring Device	Bending Beam Type of Load cell
Accuracy class	X(x), where $x=1$
Maximum capacity	50 kg
Minimum capacity	10 kg
Scale interval (d)	10g
No. of Filling Heads	Upto 16
Filing speed	50-80 bags per minute
Power Supply	440 V AC / 230 V AC, 50 Hz or 24VDC
Material to be filled	Intended to use in Cement
Display	Liquid Crystal Display (LCD)

Figure 1



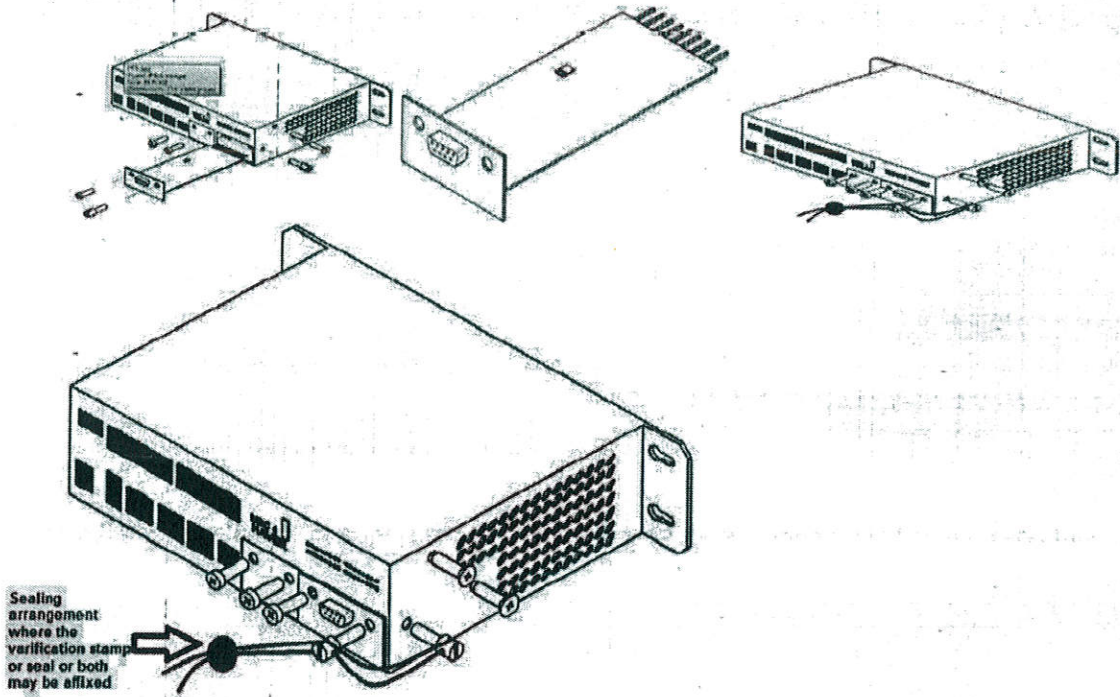


Figure 2

A typical schematic diagram of sealing provision to prevent the fraudulent practices of the model is given above as Figure 2). A dip switch has also been provided in mother board/PCB to disable access to external calibration.

Further, in exercise of the power conferred by sub-rule (9) of rule 8 of the Legal Metrology (Approval of Models) Rules, 2011, the Central Government hereby declares that this certificate of approval of the said model shall also cover the automatic gravimetric filling instruments of similar make, accuracy and performance of same series with maximum capacity from 10kg and up to 50kg and upto 16 (sixteen) filling heads manufactured by the same manufacturer in accordance with the same principle, design and with the same materials with which, the said approved model has been manufactured.

[F.No. I-21/17/2024-W&M Section]

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